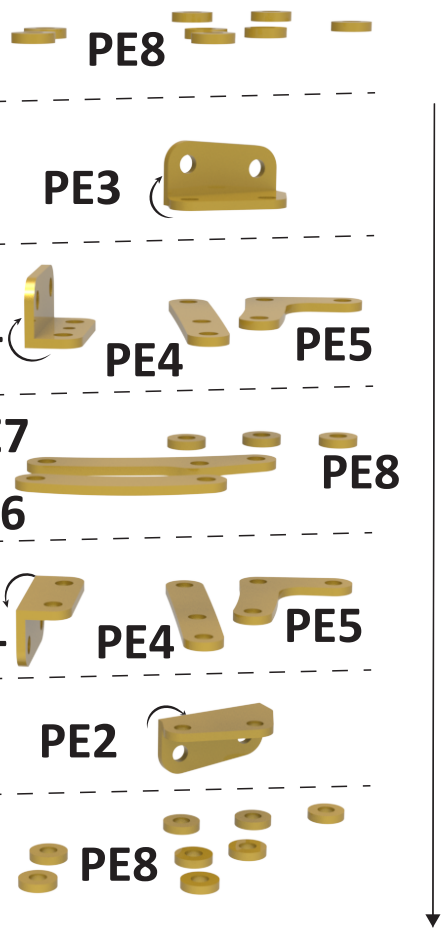
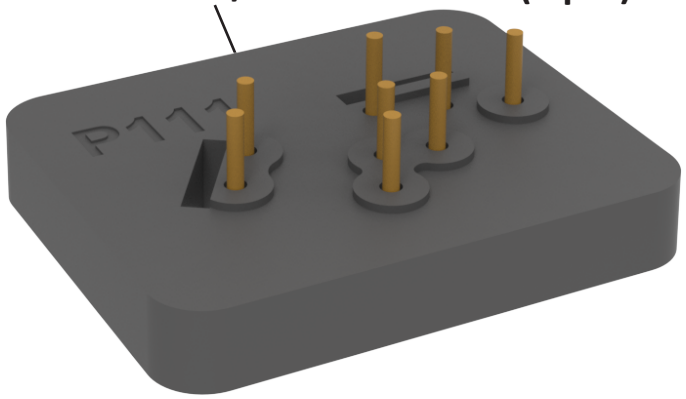
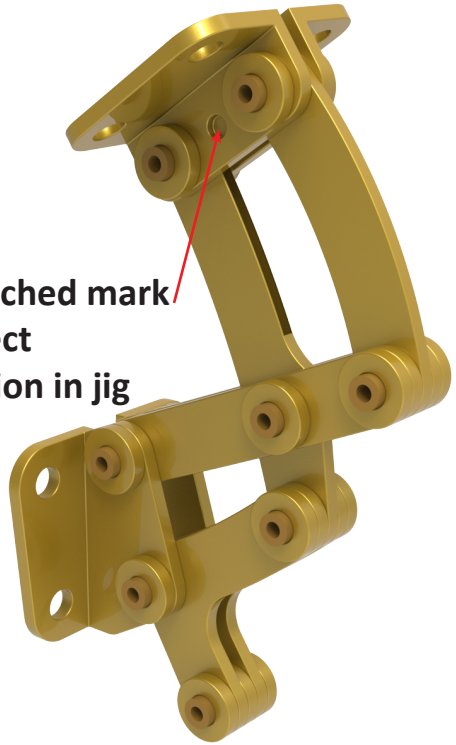
Assemble parts on the
assembly jig
from bottom to top

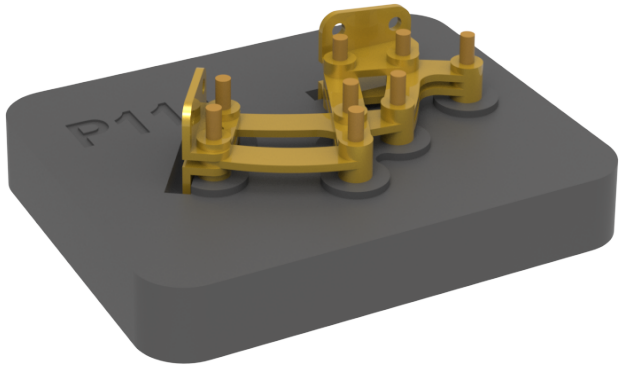
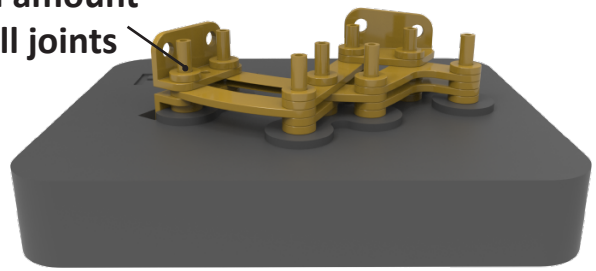


Brass tube Ø0.6mm × 6mm (8 pcs)



PE1:
Check etched mark
for correct
orientation in jig





Use a minimal amount
of solder for all joints